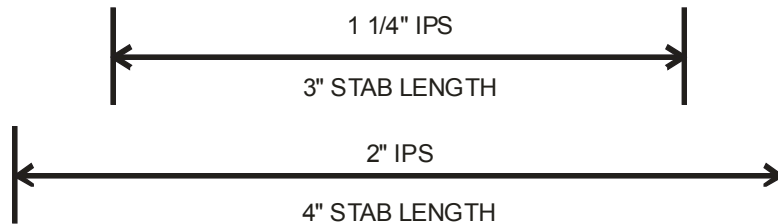


ASSEMBLY INSTRUCTIONS FOR 9957-54-0080-00 & 9957-54-0081-00 ADAPTER COUPLINGS

STEEL COMPRESSION END

1. Follow your company's procedures for shutting off gas prior to installing compression outlet on live services.
2. Cut pipe ends square and deburr O.D. Clean thoroughly to ensure there is no dirt, grease, oil, etc. on O.D. or I.D. of pipe.
3. Mark the maximum stab depth (see example for correct pipe size and corresponding stab depth) from end of pipe.



4. Stab pipe into outlet up to (not past) the stab mark. (When stabbing the pipe, the nut should be loosened to the point that at least three to five threads are showing). See figure 1.

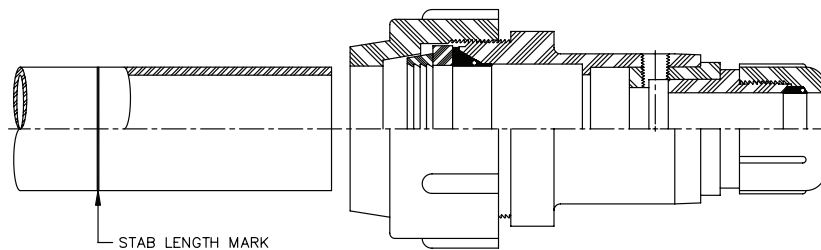


Figure 1

5. Tighten compression nut until it shoulders against the body of the outlet. **Do not over tighten.** If you cannot see the stab mark or the end of the compression nut is not within the distances listed below, reassemble fitting. See figure 2.

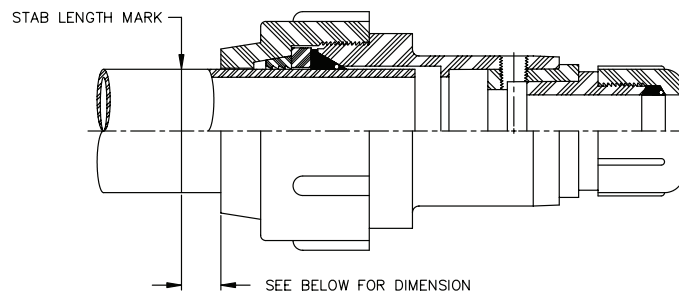


Figure 2

Maximum distance from end of compression nut to stab marks on pipe are:

5/8" for 1 1/4" IPS pipe

1" for 2" IPS pipe

(SEE BACK OF THIS SHEET FOR PE COMPRESSION ASSEMBLY INSTRUCTIONS)

PLASTIC COMPRESSION END

1. Cut pipe ends square, deburr outside and inside, clean thoroughly to assure there is no dirt, grease, oil, etc. on assembly area of pipe.
2. Loosen compression nut until seal ring is no longer compressed. Then insert pipe through fitting (Figure 3).

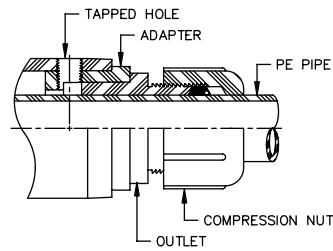


Figure 3

3. Tighten compression nut until it shoulders against the outlet. **DO NOT OVER TIGHTEN.** (Figure 4)

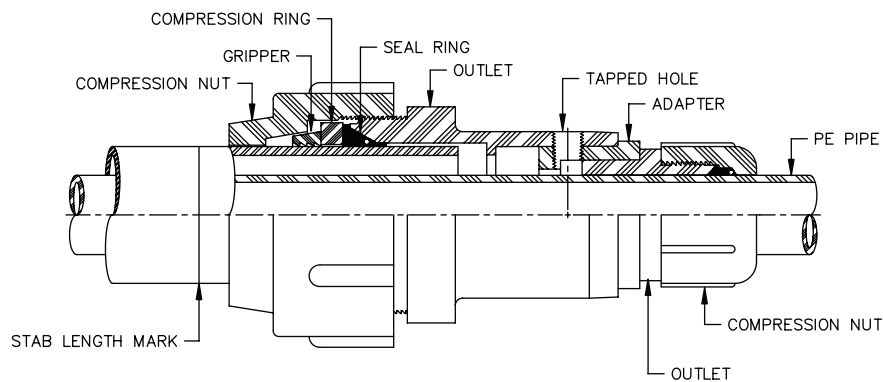


Figure 4